



<b>Cutting Stock</b>	<b>Grinding angle</b>	<b>Cutting Stock</b>	<b>Grinding angle</b>
<b>Paper Plastics/Rubber/Textiles</b>		<b>Card Wood/ Metal and other materials</b>	
Bible stock	22	Bristol Board	21
Astralon transparent film	24	Veneers	19
Double wax paper	22	Chromolux	22
Acetate film	25	Chipboard	24
Printing paper	22	Index board	22
Cellophane	24	Aluminium foil	19
Duplex paper	22	Manila board	24
Cellulose film	24	lead foil	19
Bank paper	19	Postcard	22
Cellulose acetate film	25	Tin foil	19
Label paper	22	Asbestos	22
Cellulose hydrate film	24	Board Felt	19
Felt paper	22	Sandpaper	22
Polyethylene film	25	Duplex board	24
Photographic paper	24	Cork	19
PVC	22	Finish board	19
Gummed paper	22-24	Leather	19
Celluloid	22	News board	22
Carbon paper	19	linoleum	22
Hard rubber	22	Hard board	25
Art paper	22-24	Cellulose wadding	19
Raw rubber	17	Wood pulp board, soft	22
Blotting paper	19	Zinc Foil	19
soft rubber	17	Box board	22
Parchment paper	22	Case board	22
Emery clothe	17	Leather board	22
Tube post paper	19	Multiplex board	22
textile fabrics	19	Straw board	22
Writing paper	22		
Tissue paper	19		
Transparent (tracing paper)	24		